

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D117-837 Rev. A AND  
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D117-837 Rev. 0  
REF. TCCA STC: SH13-22

## 1.0 Purpose

The purpose of this Dart Service Instruction (DSI) is to provide instructions for upgrading the D117-837-011 Heli-Utility-Basket from CHG 002 to CHG 003 and to upgrade the D117-837-111 Provision mounting kit from CHG 001 to CHG 002. This change adds a quick release function to the D4784-011 Basket Assembly and its installation.

## 2.0 Installation of Quick Release System

- 2.1 Remove temporarily the D4794-041 Strut Assy from D4911-1/-3 Brackets and discard existing AN4-7 bolt, NAS1149F0463P washers and AN310C4 nut from both ends of strut assy.
- 2.2 Remove temporarily the D4784-011 Basket Assy and discard existing AN4-13A bolts and washers.
- 2.3 Assemble D5106-041 Bracket Assy onto D4784-011 Basket Assy using AN4-12A bolt, 2x NAS1149F0432P washers and MS21042L4 nut in four places as shown in Figure 1.
- 2.4 Remove D4895-041 Fwd Outboard Beam Assy and replace with D4895-045 Fwd Outboard Beam Assy. Assemble D4895-045 onto D4894-1 Fwd Beam using existing hardware as shown in Figure 2.
- 2.5 Remove D4895-043 Aft Outboard Beam Assy and replace with D4895-047 Aft Outboard Beam Assy. Assemble D4895-047 onto D4894-3 Aft Beam using existing hardware as shown in Figure 2.
- 2.6 Install D4784-011 Basket Assy onto the new D4895-045/-047 Fwd/Aft Outboard Beam Assy using MS17984-C418 quick release pin from D5106-041 Brackets Assy as shown in Figure 2.
- 2.7 Install MS21919WCF8 clamps 0.4"-0.5" (10-13 mm) from ends of D4794-041 Strut Assy. Install D2690-6 Lanyard Assy into MS21919WCF8 clamp using AN3C3A bolt, 2x NAS1149C0332R washers and MS21043-3 nut on both ends of D4794-041 Strut Assy. Attach other end of D2690-6 Lanyard Assy to MS17984-C405 quick release pin prior to securing D4794-041 Strut to D4911-1/-3 Brackets as shown in Figures 3 and 4.

## 3.0 Parts List

Customers who already have D117-837-011 at CHG 002 can procure the DSI 9697-011 kit from Dart to upgrade their D117-837-011 Basket Kit from CHG 002 to CHG 003. IIN-D117-837 Rev. B and ICA-D117-

837

Rev. 1 reflect the updated parts list for D117-837-011 at CHG 003 and D117-837-111 at CHG 002.




Qty -011	Part Number	Description
X	DSI 9697-011	QUICK RELEASE UPGRADE KIT
2	D2690-6	LANYARD ASSEMBLY
1	D4895-045	FWD OUTBOARD BEAM
1	D4895-047	AFT OUTBOARD BEAM
4	D5106-041	BRACKET ASSEMBLY
2	AN3C3A	BOLT
4	AN4-12A	BOLT
2	MS17984-C405	QUICK RELEASE PIN
2	MS21043-3	NUT
4	MS21042L4	NUT
2	MS21919WCF8	CLAMP
4	NAS1149C0332R	WASHER
8	NAS1149D0416J	WASHER

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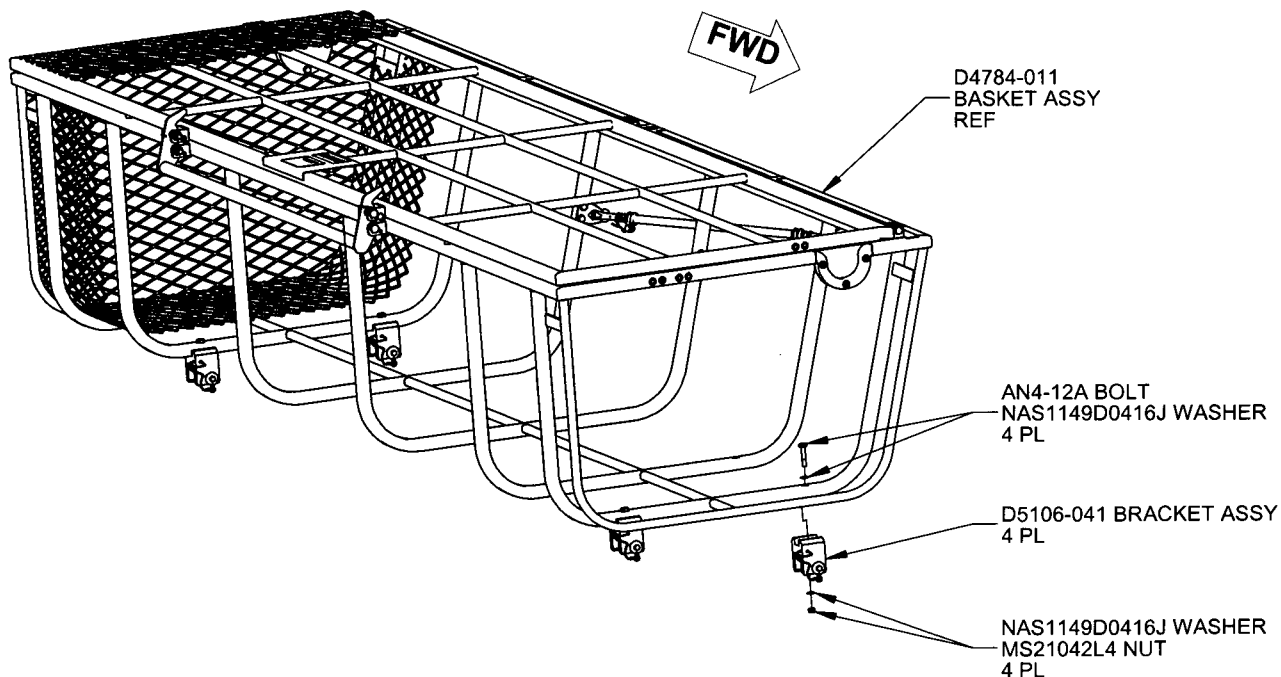
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A	NEW ISSUE	RF	14.06.23
REV.	DESCRIPTION	BY	DATE
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DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.	N/A	DSI 9697	SHEET 1 OF 4
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## 4.0 Weight & Balance

The Weight and Balance of the D117-837-XXX Kits are listed in the table below:

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
<b>D117-837-011 at CHG 003</b> (Heli-Utility-Basket™, LH Install)	120 lb 54.4 kg	-35.1 in -0.89 m	-4212 in-lb -48.4 m-kg	171 in 4.34 m	20520 in-lb 236.1 m-kg
<b>D117-837-011 at CHG 003</b> (Heli-Utility-Basket™, RH Install)	120 lb 54.4 kg	35.1 in 0.89 m	4212 in-lb 48.4 m-kg	171 in 4.34 m	20520 in-lb 236.1 m-kg
<b>D117-837-111 at CHG 002</b> (Basket Provision Kit, LH Install)	38.4 lb 17.4 kg	-12.7 in -0.32 m	-488 in-lb -5.6 m-kg	167.4 in 4.25 m	6428 in-lb 74.0 m-kg
<b>D117-837-111 at CHG 002</b> (Basket Provision Kit, RH Install)	38.4 lb 17.4 kg	12.7 in 0.32 m	488 in-lb 5.6 m-kg	167.4 in 4.25 m	6428 in-lb 74.0 m-kg



**FIGURE 1. - INSTALLATION OF D5106-041 BRACKET ASSY ONTO D4784-011 BASKET ASSY**  
(BASKET MESH NOT SHOWN FOR CLARITY)

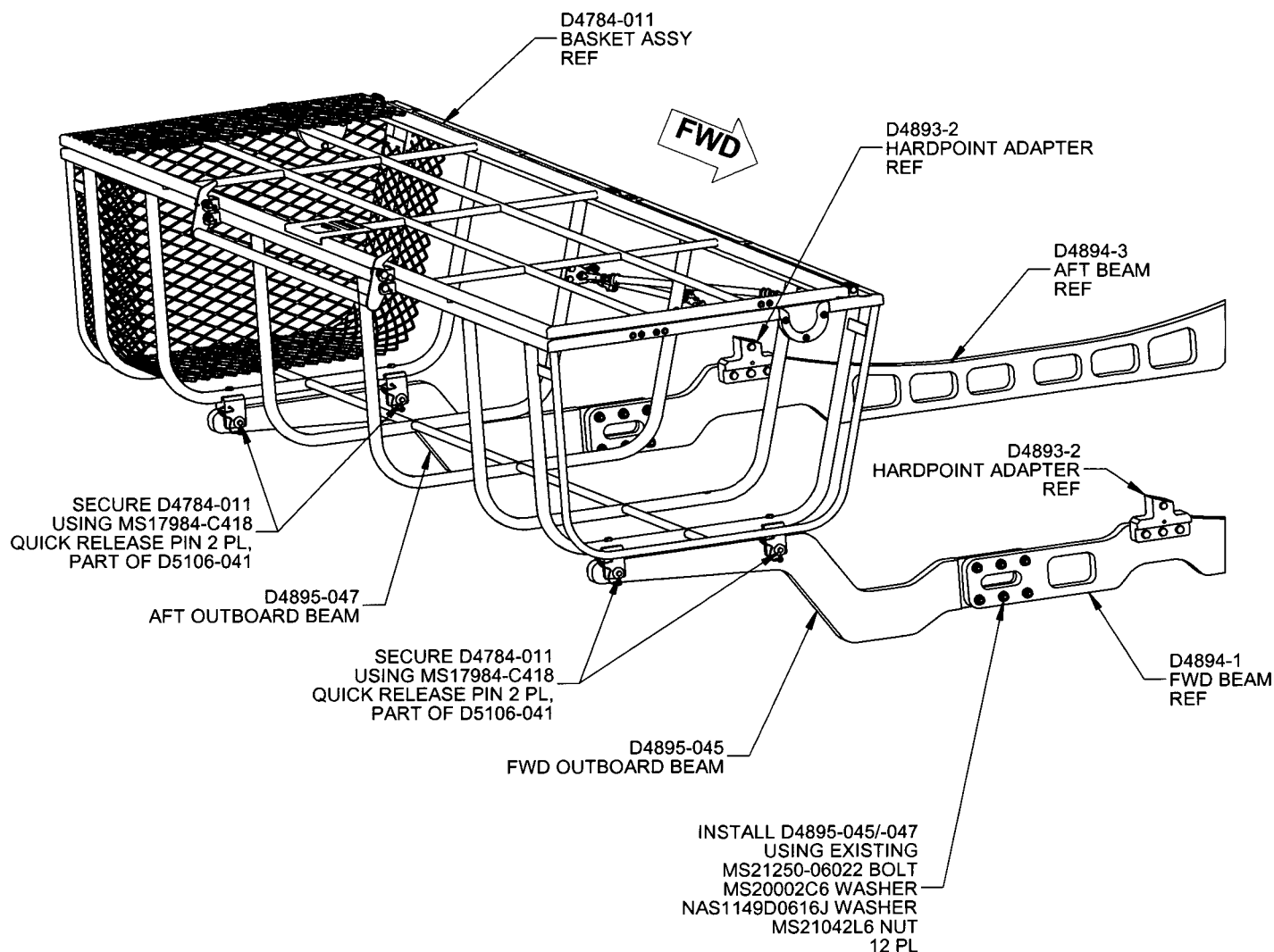
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**FIGURE 2. - D4784-011 BASKET ASSY INSTALLATION ONTO FWD/AFT BEAMS  
(BASKET MESH NOT SHOWN FOR CLARITY)**

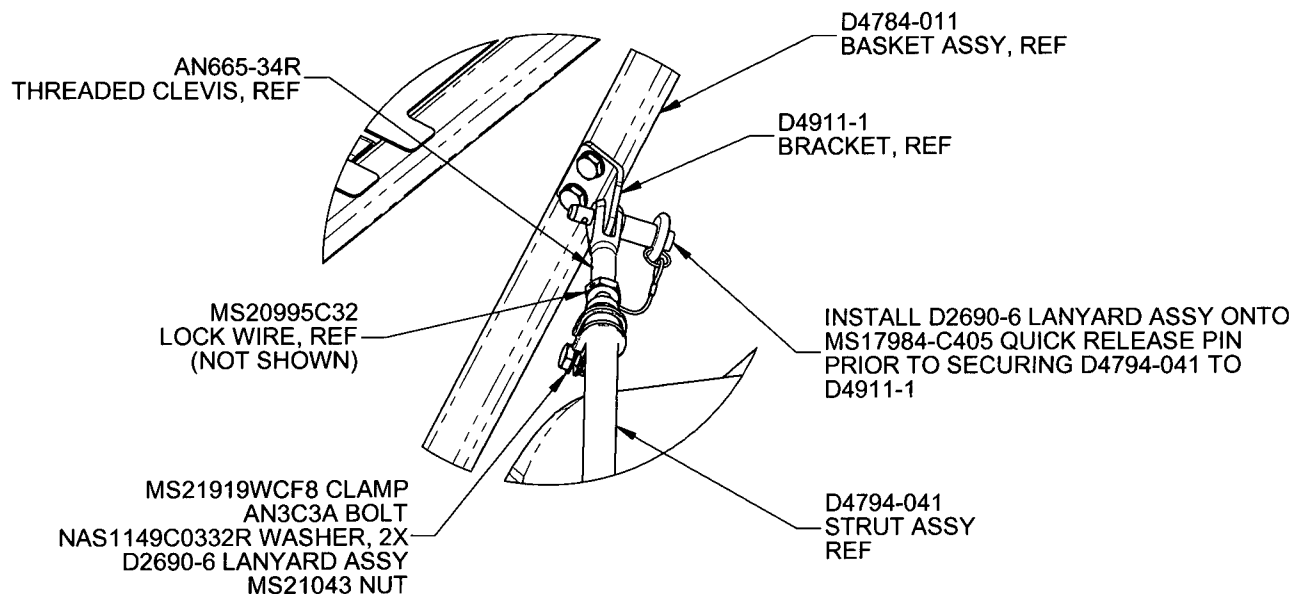
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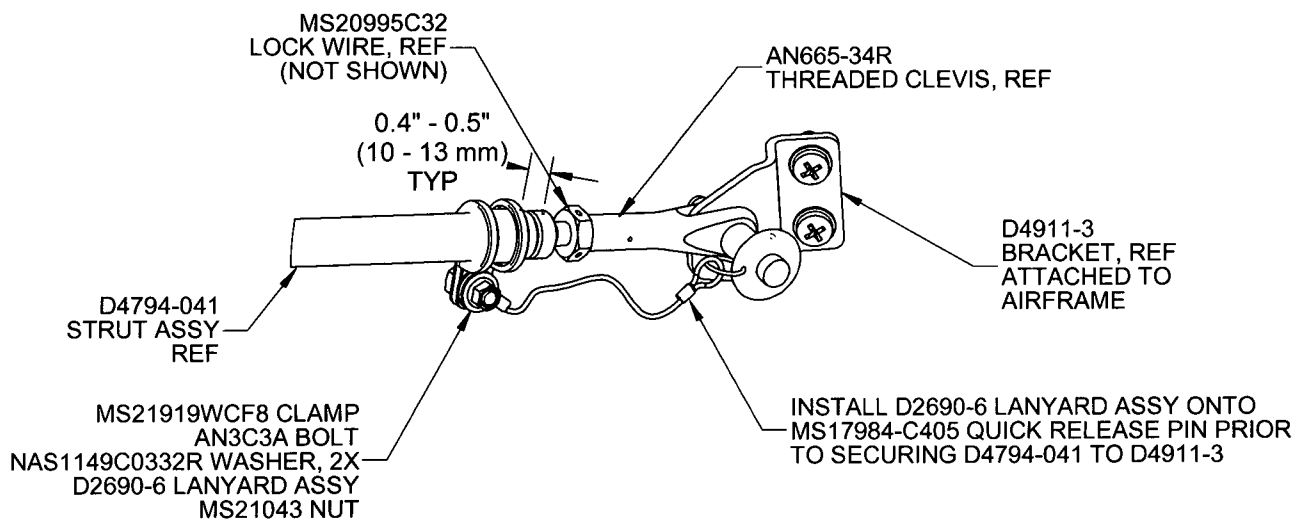
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**FIGURE 3. - STRUT ATTACHMENT TO D4911-1**  
(BASKET MESH AND LOCK WIRE NOT SHOWN FOR CLARITY)



**FIGURE 4. - STRUT ATTACHMENT TO D4911-3**  
(AIRFRAME AND LOCK WIRE NOT SHOWN FOR CLARITY)

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